

Melbourne Energy & Resource Centre
Information Session – March 2023



Welcome & Introductions

Acknowledgement of the Traditional Owners

Presenters

- Kristy Barnes Project Manager Cleanaway
- Jenna Beckett Specialist Coordinator Arup
- Marc Revault Technical Advisor Ramboll

Facilitators

- Matthew Gordon Facilitator Capire Consulting Group
- Christian Demetriou Support Facilitator Capire Consulting Group



Purpose of today

- Explain the need for waste-to-energy (WtE)
- Share information about the Melbourne Energy and Resource Centre (MERC) proposal
- Respond to community's enquiries from previous engagement
- Understand and answer your questions
- Share the next steps for the project



Agenda

- What brings you here today?
- 2. Presentation: What is the MERC and why is it needed?
- 3. Questions (using the Q&A box throughout the presentation)
- 4. Presentation: WtE information and responding to what we heard in early engagement
- 5. Questions
- 6. Next steps



Housekeeping

- We are recording the session
- Finish on time
- Use the Q&A box to ask questions anytime during the presentation
- We will try to answer your questions
- Stay on topic
- Respectful behavior



Questions raised for this meeting

- Location and emissions
- General information about the project and opportunities to collaborate
- Environmental impacts
- The process and stages of the procurement. The life cycle of the waste facility
- Impact on nearby conservation areas, Merri Creek and its tributaries
- Design and development details, scale of development (could it be increased in size), traffic, litter control, runoff, location relative to waterways, greenhouse gas emissions
- General information on community acceptance globally of this technology



What else would you like to hear about today?



Questions raised for this meeting

- Health implications of nearby residents from burning of waste
- Broader environmental impacts
- Avoiding a culture of industry not taking responsibility for waste by producing things that can not be part of a circular economy
- Community complacency when waste can be burnt to produce energy

?

What else would you like to hear about today?



How to engage?

- caportal.com.au/cleanaway/merc
- (03) 9021 0603
- merc@cleanaway.com.au







Snapshot of Cleanaway

Cleanaway is Australia's leading total waste management, industrial, environmental and health services company.

Cleanaway is vertically integrated through the waste value chain the collection of organics (FOGO), recyclables and residual waste, to resource and energy recovery, to waste treatment and disposal.

Our services are underpinned by a diversified portfolio of licensed infrastructure assets operated by a committed workforce.



5,000+ Vehicles



~250 Sites Australia wide



125+ Licensed infrastructure assets



130+ Municipal councils



150,000+ Business customers





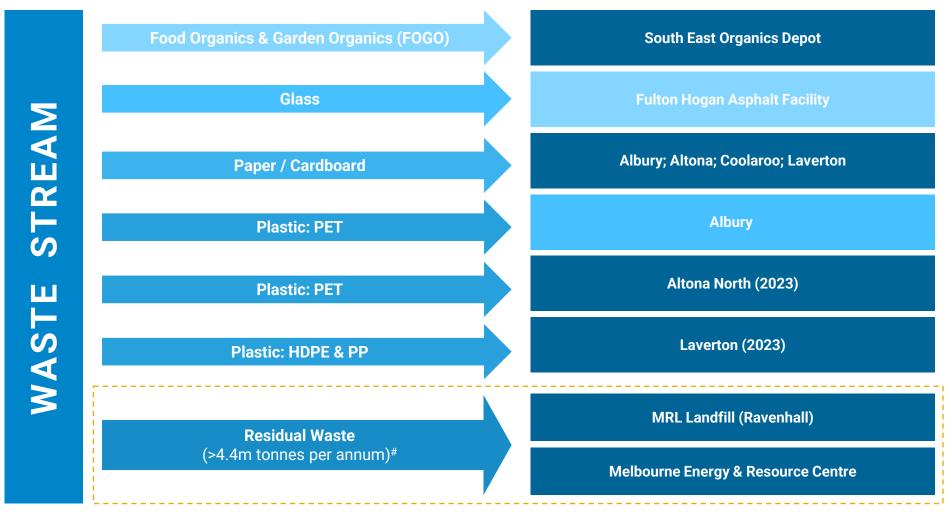


Cleanaway is investing up the waste hierarchy





Cleanaway waste management streams in Victoria



^{*} Interim facility until Melbourne facility commissioned in 2023



Current waste management

By 2046, Victoria is forecast to send an estimated **5.9 million tonnes of waste** to landfill each year.





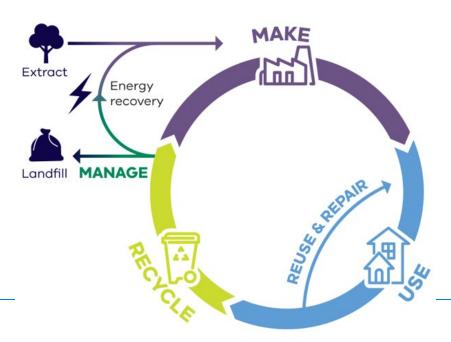
- Currently all general waste goes to landfill (inclusive of homes, council and Commercial & Industrial collection).
- While essential, landfill capacity is reducing, is hard to replace and buries useful resources.
- Disposal to landfill is lowest on the waste hierarchy we must conserve landfill "airspace".



Victorian Circular Economy Plan

Dedicated teams and Strategies

- A new economy 2020, Victoria's Circular Economy Plan
- Established Recycling Victoria mid-2022
- State-wide waste and resource recovery infrastructure plan (2022)



State Government Actions

- New recycling laws and regulations (<u>Circular Economy (Waste Reduction</u> and <u>Recycling) Act 2021</u>)
- Standard 4-bin waste system (glass, food and organics, recyclables, residual)
- Single use plastic ban
- Container Deposit Scheme
- Waste to Energy Framework



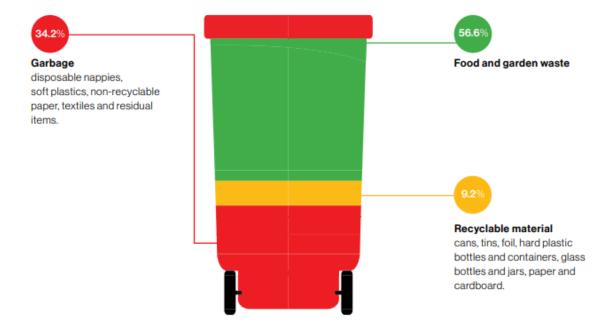


Maximising recycling and resource recovery

The Victorian Waste to Energy Framework only permits acceptance of waste that cannot be recycled.

- Municipal residual waste from councils with at least a three-bin kerbside collection system
- Commercial & Industrial waste resulting from a source-separation system or not practicable to recycle
- Rejects from recycling or FOGO collection due to contamination

Composition of the garbage bin:



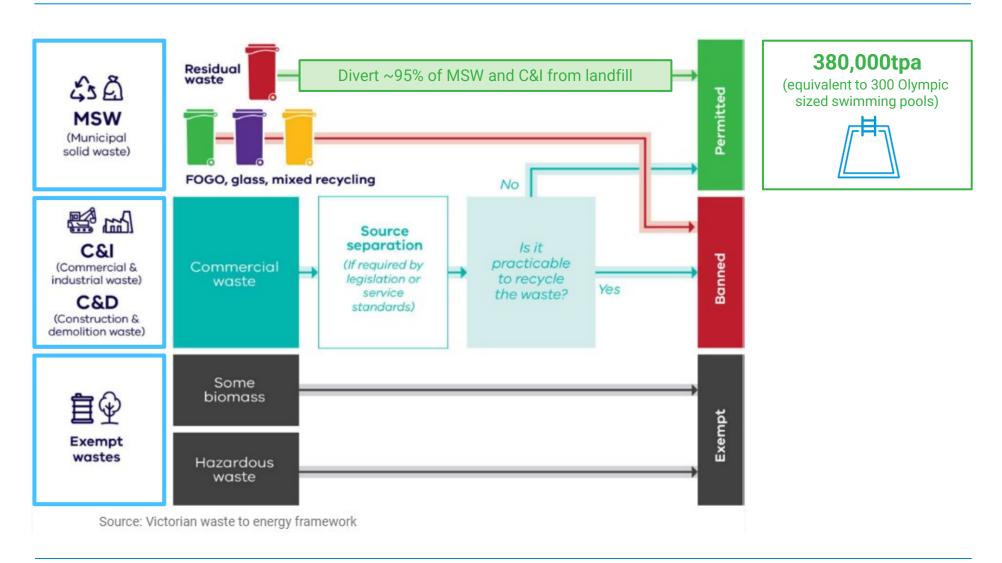
Source: Whittlesea Rethinking Waste Plan 2021-2030





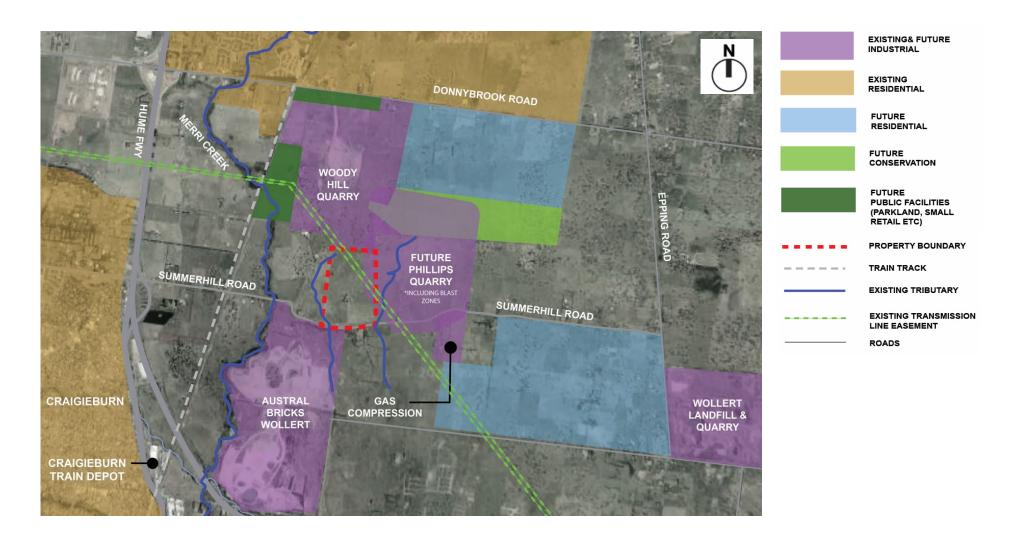


What waste will MERC process?



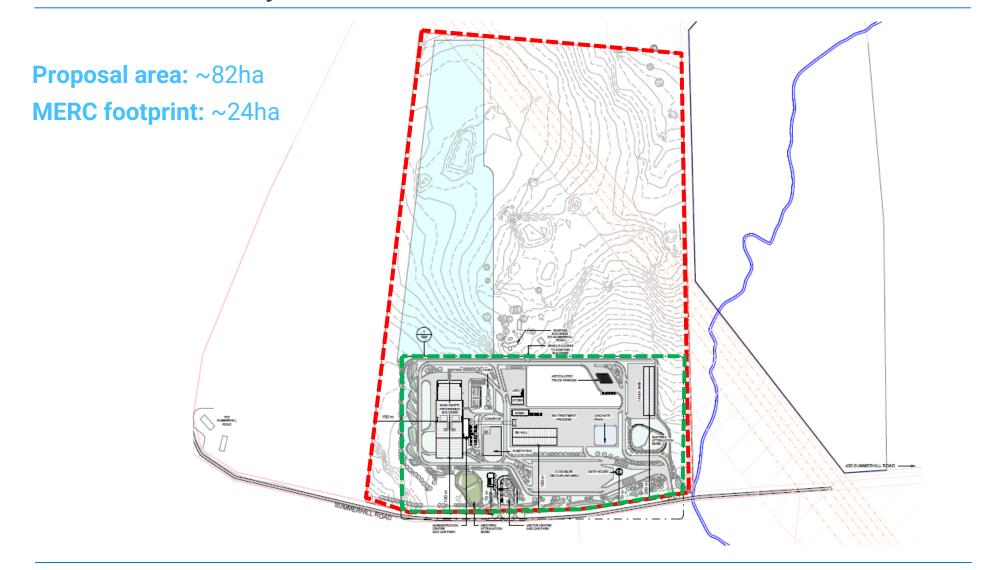


Our Site: 510 Summerhill Road, Wollert





Indicative site layout





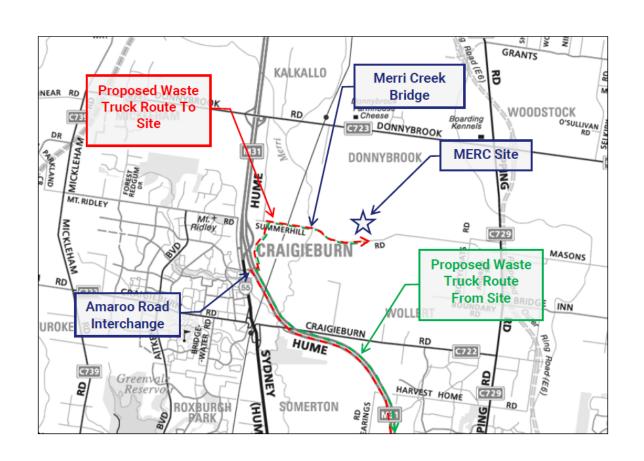
Construction / operation of MERC

Construction

3-year construction period

Operation

- 24 hours per day,7 days per week
- Delivery hours 6am 6pm (Mon – Sat)
- Two entry points
 on Summerhill Road
 (separate entrance
 for visitors and trucks)





Technical environmental assessments to inform the design

- Air Quality & Odour
- Biodiversity
- Cultural Heritage
- Greenhouse Gas Emissions
- Climate change
- Hazard and Risk
- Human Health
- Hydrology and Flooding
- Land and Groundwater

- Landscape and Visual
- Noise and Vibration
- Socioeconomic
- Town Planning
- Traffic and Transport
- Waste Management
- Waste Flow and Feedstock

What we've heard from the community and stakeholders will also inform design.



Architectural design (facing north-west)





Visitor and Education Centre (front view)





What will MERC look like from surrounding viewpoints?





What will MERC look like from surrounding viewpoints?





What will MERC look like from surrounding viewpoints?





Your views are important in this design process.



Collaboration to date has included:

- Traditional Owners (Wurundjeri People)
- Local community (your voice is important!)
- Local Government (Whittlesea & Hume)
- Victorian Planning Authority
- Department of Environment, Land, Water & Planning
- Department of Transport and Planning
- Department of Energy, Environment and Climate Action
- Department of Jobs, Skills, Industry and Regions
- Environment Protection Authority Victoria
- Sustainability Victoria
- Recycling Victoria
- VicRoads
- Waste & Resource Recovery Groups
- Surrounding landowners



Where are we now in the process?







2021 - 2022 Site selection and project design **2022 - 2023**Project design and technical assessments

Early 2023Community
engagement

Mid/late 2023
Public
Exhibition of proposal and technical assessments

2024 onwards
Licence
application
and planning
approval
outcome

~Mid/late 2024
Cleanaway
makes Final
Investment
Decision

~2024 - late 2027 Construction and commissioning Est. late 2027/early 2028 Operations



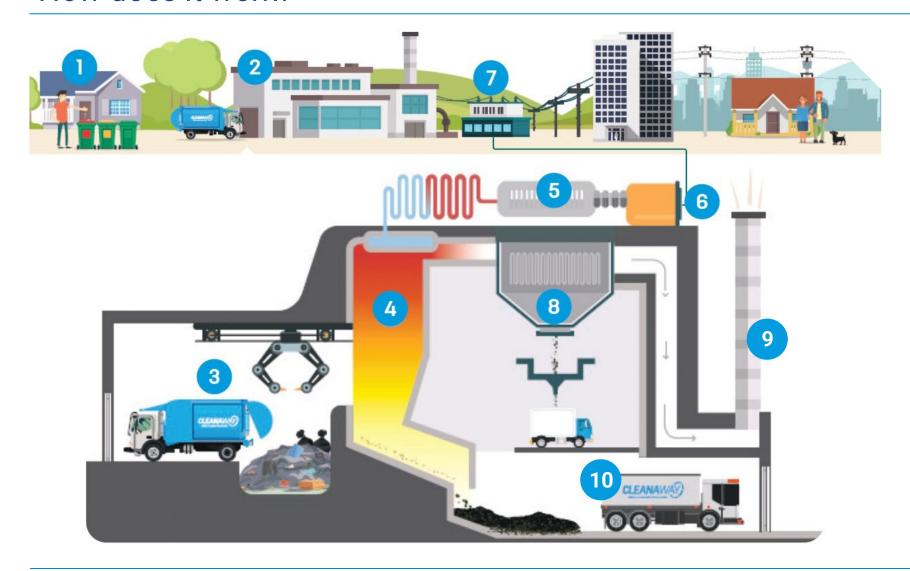








How does it work?





Key design features of the MERC

Feedstock controls

- Primary Controls (e.g. Waste Acceptance Protocol)
- Secondary feedstock controls.

Air emissions will comply with EPA Victoria's Guidelines and air quality standards:

- Use of benchmark European Union's Industrial Emissions Directive and Best Available
 Techniques Reference Document (BREF) for Waste Incineration & BAT Conclusions (2019) for design & operation
- Monitoring Emissions data to be regularly updated on MERC website
- Independent Air Quality Assessment to confirm compliance with EPA air quality standards (Air Pollution Assessment Criterion)
- Independent Human Health Risk Assessment



Key design features of the MERC continued

- Zero process wastewater discharge
- Stormwater will be collected on-site for reuse and attenuation
- Bottom Ash treated on-site to recovery metals and produce a secondary aggregate suitable for civil construction applications
- Air Pollution Control residue (APCr) treated on-site prior to disposal off-site



30,000t IBAA used for road construction and embankment (UK)



55,000t IBAA used for road network and infrastructure (UK)



Key inputs and outputs from MERC





Are waste-to-energy facilities located elsewhere?

- The MERC uses modern technology that is used in hundreds of facilities in Denmark, Germany, UK, USA, Singapore and Japan.
- Facilities in Europe and Japan are often located less than 400m from the local community.



Lakeside Energy from Waste, UK



Amager Bakke, Denmark



Kwinana Waste to Energy, Perth



Proximity to residential area – international examples



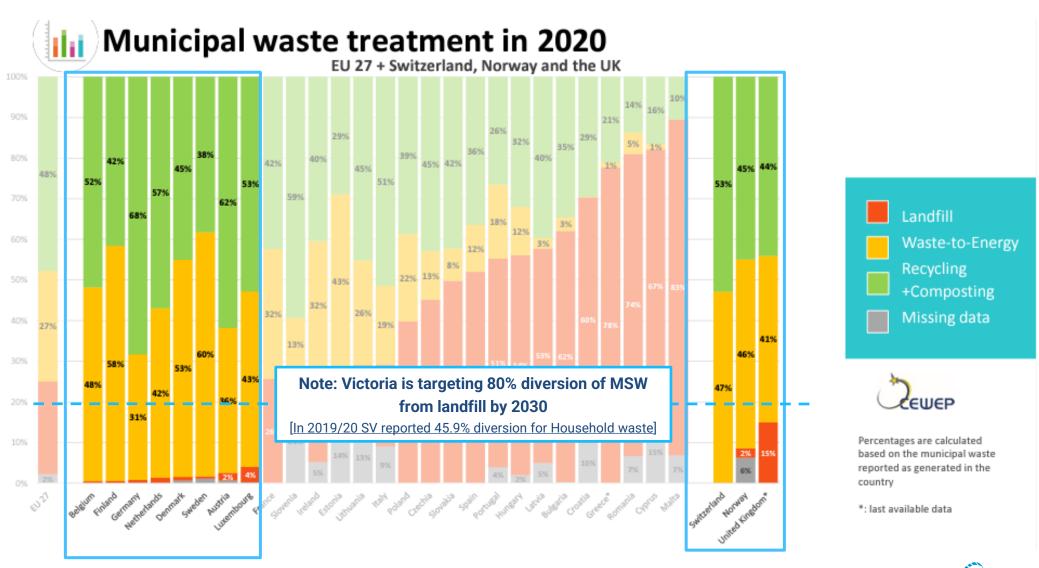








Waste management regimes in Europe and the UK



Benefits to the local community

GENERATING 40MW ENERGY TO POWER OVER

70,000

CREATING OVER

800

JOBS DURING CONSTRUCTION

PLUS

50

LOCAL HIGHLY SKILLED JOBS DURING OPERATION GREENHOUSE GAS SAVINGS EQUIVALENT UP TO

50,000

CARS OFF THE ROAD

RECOVERING AN ESTIMATED

>10,000TPA

OF RECYCLABLE METALS









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